

QUALITY RENTAL TOOLS

Quality Rental Tools Incoming Inspection Requirements

QRT does not own/operate/profit from any repair facilities or inspection services of any kind and all Vendors must be approved following our QMS procedures.

QRT has established a set of minimum standards required by all our service providers (Vendors) for Inspection services.

QRT requires at the conclusion of a rental project multiple steps from the approved Vendor. The list below provides a minimum requirement that will be adhered to by any approved Vendor that QRT uses for Inspection services and communicated to our customer by a QRT representative.

- The following must be communicated immediately with a QRT representative upon arrival on any incoming equipment.
 - Customer name/rig, size & quantity returned.
 - Visual condition of all tubulars, BHA, and support equipment. (Cleanliness, Bent, Field Markings, wear markings, etc.)
- QRT requirement is that all equipment returned from work will be inspected to a level of DS1Fourth Edition.
 - CAT 4 for 3-1/2" – 4-1/2" Drill Pipe
 - CAT 5 for 5" – 5-1/2" Drill Pipe
 - CAT 3-5 for all BHA
 - All tubing inspection will follow API inspection guidelines.
- QRT requirements upon starting any inspection.
 - QRT representative must be notified immediately when starting.
 - Communications will be established between a QRT representative and our customer at this time.
 - Summary report provided after the first 50 joint connections are inspected and each 50 joints after until the completion.
 - Any additional charges other than "normal" inspection process must be communicated at this time. (Excessive field repairs, etc.)
 - QRT representative will communicate the findings at this time with the customer and each report after.
 - Anything above a 10% repair rejection rate or any equipment deemed damaged beyond repair shall require a QRT representative to review immediately.
 - QRT representative will communicate to the customer for review.
 - Refacing approval is needed from a QRT representative during inspection process.
- QRT white banding requirements to segregate RBW on all drill pipe.
 - 5 bands – 95% RBW or better
 - 4 bands – 90 – 94% RBW
 - 3 bands – 85 – 89% RBW
 - 2 bands – 80 – 84% RBW
- QRT representative will review incoming stabbing guides.
 - Document physical condition.
 - Photographs as needed to send to the customer.

These steps have been put together to provide a minimum standard that all QRT Vendors and QRT representatives shall adhere to when performing incoming drill pipe inspections for Quality Rental Tools. Any variances to these policies will need to be agreed to and signed off by a Quality Rental Tools representative, the customer, and the related Vendors.

Quality Rental Tools for Rental of Drill Strings, Bottom Hole Accessory's, Rig Accessory Equipment & Related Service

